

Aluminium BSF70 HI BiFold Door







In addition to the inherent strength of aluminium, the BSF70 HI combines security hinges and locking mechanisms with a unique heavy-duty roller design to provide the security and reliability demanded in high traffic applications. The system also incorporates a pop out T-handle design that allows for square flush stacking panels when doors are fully open.



DESIGN FEATURES

- Internally beaded with a softline or square detail to all external doors and panels
- Four stainless steel wheels ensures smooth and consistent operation
- Unique, flush line pop-out handle that allows
 maximum door opening and square stacking
 of panels
- > Tested to PAS 24 and certified under the Secured By Design scheme

OPTIONS

- > Heavy-duty roller options
- > Integrated Cill
- > Chamfered and square bead options
- Low threshold option that can be configured to achieve DDA and Part M compliance
- Doors and panels can be used in a variety of configurations, style and design
- All configurations are available in both open-in and open-out options
- > Full range of bespoke hardware available
- > Lift & Turn handle or Pop up T handle available
- Glazing sizing range of 24mm-40mm
- Available in single or dual colour polyester
 powder coating, texture and anodised finishes
- > QUIK CLIP™ bead available with 28mm glazing



SPECIFICATION DATABASE



Aluminium BSF70 HI BiFold Door

SPECIFICATIONS			CAD CROSS SECTIONS AND THERMAL PROFILE
Performance and accreditations	BSF70 HI	BSF70 HD HI	Additional details are available on request.
U-Value (Double Glazing) (Ug: 1.0 W/m²K)	1.4 W/m²K	1.4 W/m²K	'
U-Value (Triple Glazing) (Ug: 0.7 W/m²K)	1.1 W/m²K	1.1 W/m²K	
Air Permeability (Standard Threshold)	Class 4 (600 Pa)	Class 4 (600 Pa)	BS F70 HI HEAD
Water Tightness (Standard Threshold)	Class 9a (600 Pa)	Class 9a (600 Pa)	
Wind Resistance	Class AE2400 (2400 Pa)	Class AE2400 (2400 Pa)	
Security	PAS 24 & SBD	PAS 24 & SBD	
Cycle Testing	50,000	50,000	
3rd Party Certification Q-Mark			BS 770 HIINTERUOCK
System	70	70	
Depth	70mm	70mm	
Configurations			<u></u>
Opening	Open-In & Open-Out	Open-In & Open-Out	
Size and weight limits			BSF70 HILOCRING JAMB
Max Leaf Height	2400mm std/3000**mm	2400mm std/3000**mm	
Max Leaf Width	1200mm	1200mm	
Max Vent Weight	100kg	130kg	5
Glazing			
Glazing Options	Internal Bead	Internal Bead	
Glazing Thickness	24mm-40mm	24mm-40mm	
System Features			85770 Н СП
Single Colour			
Dual Colour	<i>y</i>	, , , , , , , , , , , , , , , , , , ,	
Textured Finish			
Anodised Finish		· · · · · · · · · · · · · · · · · · ·	
Multi-Point Locking	· /		
Sightline (Head)	110mm	110mm	
Sightline (Cill)	130mm	130mm	
Sightline (Jamb)	110mm	110mm	
Sightline (Meeting Stile)	140mm	140mm	
			BSF770 HISUBCILL
CONFIGURATIONS			
7-7-0*	1-6	7-2-5	
	· · · · · · · ·		
7-3-4 6-6-0* 6-1-5			865 770 H
· · · · · · · · · · · · · · · · · · ·			± 1 140°C
6-2-4 6-3-3 5-5-0*			122 C 190°C
· · · · · · · · · · · · · · · · · · ·			P
			- 10°C 20°C 20°C 20°C
5-1-4 5-2-3	4-4-0 4-		
(LEVER HANDLE FINISH OPTIONS
4-2-2 3-3-0* 3-1-2*	2-2-0		
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			8 8 9
Door slides Traffic door Door slides Traffic door			
and stacks opens to and s	stacks opens to the right		Black Chrome Silver White
			POP UP T-HANDLE FINISH OPTIONS
OTHER OPTIONS AVAILABLE			
Single Door open in / out open in / out Open in / out			
			Black Chrome Silver White Anthracite
			LIFT & TURN HANDLE FINISH OPTIONS
*Opposite handling available on all configurations. For	r more options, refer to the Technic	al Manual.	
**The maximum height and panel width for the BSF70 l	HI Folding Sliding Door System are	co-dependent and dictated	
by hardware limitation and the design wind load whe load that the doors are subjected to this will influence doors can be manufactured.	ere the aoors are being installed. Be the maximum height and width [asea on the site design wind per panel] to which the	
doors can be manufactured.			